



TECHNICAL DATA SHEET

CPP 0651/0661/0660 – SYNTHETIC READY MIXED COLOURS

DESCRIPTION

SYNTHETIC READY MIX COLOURS are a range of single pack polyurethane enamels is offered. These dry to produce a colour-retentive, tough, abrasion resistant finish of outstanding durability.

MIXING

Add 10-20% FAST SYNTHETIC THINNER to spray.

SPRAY PRESSURE

30 PSI (2 BAR) with compliant guns.

GUN SET UP

1.2 - 1.4mm nozzle compliant spray gun.

APPLICATION

One full coat, leave 30 min, apply second full coat.

DRYING

AIR – DRYING	at 20°C, the film is dust dry after 30-40 minutes, may be handled with care after approximately 4 hours and into service after 18 hours.
STOVING	20 minutes at 50°C (panel temperature)
	10 minutes at 60°C (panel temperature)
INFRA-RED	Follow IRT manufactures instruction.

FLASH POINT

22°C - 32°C

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STORAGE

Unmixed, correctly stored material, in firmly closed original containers, has a shelf life of over 1 year. Contents of opened containers should be used up quickly. Always replace hardener caps immediately. Hardened mixtures cannot be stored.

HEALTH & SAFETY

Please refer to relevant Health and Safety Data Sheet, reference no. HSD 0651/0661/0660.

NOTE

This data relates only to the product designated herein and does not apply to use in combination with any other materials or in any other process.

The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Our product range is under continuous development and therefore products and specifications are subject to change without notice.

This product is for professional use only.

All trademarks, registered trademarks, brands and product names respected.

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