



TECHNICAL DATA SHEET

CPP 0522 – 2K HS COMPLIANT PRIMER/FILLER - GREY

DESCRIPTION

2K VOC compliant, quick drying, polyacrylic filler. May be applied wet on wet to reduce repair time. Very easy sanding. As a high build primer-filler it needs no thinning, achieving a high film thickness (up to 50 microns).

PREPARATION OF SUBSTRATE

Minor imperfections may be filled with a 2K polyester filler. After sanding, apply 0522. Leave 10-15 minutes between coats for the evaporation of the thinners.

MIXING

Mix by volume 4 Part Primer. 1 Part activator. Up to 5% fast 2K thinner may be used.

SPRAY PRESURE

30 PSI (2bar) at gun.

GUN SETUP

Compliant spray gun.

APPLICATION

Leave 10-15 minutes between coats for the evaporation of the thinners.

POT LIFE

Approximately 1 hr. Use immediately after mixing.

DRYING

45 minutes Air Drying / 30 minutes Oven Drying.

Churchill Paints Ltd.

Riverdane Rd, Eaton Bank Trading Estate, Congleton, Cheshire, United Kingdom

T: +44 (0)1260 290 666

F: +44 (0)1260 290 444

✉: sales@churchill-paints.co.uk

Website: <http://www.churchill-paints.com>

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VOC

535 g/l ready for use.

FLASH POINT

Below 21°C

STORAGE

Unmixed, correctly stored material, in firmly closed original contains, has a shelf life of over a year. Contents of opened containers should be used up quickly.

HEALTH & SAFETY

Please refer to relevant Health and Safety Data Sheet. Reference no. HSD 0522.

NOTE

This data relates only to the product designated herein and does not apply to use in combination with any other materials or in any other process.

The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Our product range is under continuous development and therefore products and specifications are subject to change without notice.

This product is for professional use only.

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